



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3954-5
Job Sheet 179908



Part No: D3954-5

Job Qty: 8 ea

Part Name: Chain Lug



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/26/18

Job Tracking No:

Due Date: 6/26/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV D SHEETS 1,3 IPP REV:A 11.08.16 AS PER REV:C DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea		6/26/18	0.00	0.00	Start Up Waterjet		de 18/06/26
110	Waterjet	8 pcs		6/26/18	0.00	4.62	Waterjet1		de 18/06/26
120	QC	8 pcs		6/26/18	0.00	0.00	QC2 Waterjet-3		de 18/06/26
125	Mill Conv	8 pcs		6/26/18	0.00	4.10	Mill Conv 1		J.C. 18-06-27
130	QC	8 pcs		6/26/18	0.00	0.00	QC8		de 18/06/28
140	Packaging	8 pcs		6/26/18	0.00	0.00	Packaging3		EL
150	QC21-SA	8 Ea		6/26/18	0.00	0.00	QC21		DAS JUN 27 2018

Part Op 110 - 1-Cut as per Dwg D3954 Dwg Rev: D Prog Rev: D 2-Deburr if necessary
Descriptions: 120 - QC2- Inspect parts off machine FAI/FAIB
125 - Drill and Ream hole and mill as per Dwg
130 - QC8- Inspect parts - second check
140 - Identify as per dwg & Stock Location: WAT
150 - QC21- Final Inspection - Work Order Release

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9-50

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M303B1.000X2.000	303 Bar 1" X 2"	4 ft (.5 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M303B1.000X2.000	4	13	0

Part Specifications

Specifications could not be found.

Plex 6/26/18 8:13 AM dart.lacelle.linda



DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only

DISPOSITION		AGAINST DEPARTMENT/PROCESS	
Work Order: _____	Skid-tube ☐	er Jet ☐	Engineering ☐
Part No. _____	Rework ☐	oor. ☐	Quality ☐
NCR No. _____	Scrap ☐	ging ☐	Other ☐
Date: _____	Use ☐	liar ☐	MRB (QS1042) Approval
Description Work Order _____		Completed By _____	
_____		Lead hand / Supervisor Approval Verification	
_____		QC / QA Coordinator Approval	
DART AEROSPACE Container No: S084474 Part: D3954 - 5 Job No: 179908 Serial No/Batch: S084474 Revision: _____ Inspector: _____ Exp Date: _____ Instructions: _____ Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com			
Date: 06/26/18			
Root Cause			
Environment	No Re-verification	Pressu	Positioned Wrong
Design	Operator	Bendin	Outside Dimensions
Doc/Data	Offset/Setup	Centre	Over/Under tolerance
Equip/Tooling	Supplier	Cracks	Part Incorrect
Handling/Pre	Training	Crimp/Kink/Ripple/Wave	Part Lost/Missing
Material	Use for Testing	Cuffs	Part Moved
Internal Transport	Poor Information	Crushing	Drawing
Tribal Knowledge	Rushing	Heat Treat	Finish
LOA	Product Improvement	Wave/Twist in Tube	Misread
Substation	Process Improvement	Marks/Chatter	Turning Sequence
Past Expiry Date	Manufacturing Process		
Misidentified	Past Due		
OTHER: _____			
BOM/Route			
Broken/Damage/Defect			
Inspection Incomplete/Unqualified			
Contamination			
Countersink			
Cut Too Short			
Instructions Incomplete/Unclear			
Drill Holes			
Power Loss/Surge			
Folio/Program			
Grain			
Weld			
Wrong Stock Pulled			
Out of Sequence			
Off-set			
Misabeled			
Fit/Function			
Misaligned/off center			

